

AMERICAN COATINGS

HW SERIES WATER REDUCIBLE PRIMERS

General Purpose Fast Dry Water Reducible Primer.

GENERAL FEATURES

- LOW V.O.C. UNDER 0.6 LBS./GALLON (APPLIED)
- EXCELLENT EARLY WATER RESISTANCE
- FAST DRY EVEN IN COOL TEMPERATURES
- COMPATIBLE WITH A VARIETY OF TOPCOATS

DESCRIPTION

American Coatings HW Series Primers are fast drying versatile primers. These primers are modified to use with various topcoats.

USES

American Coatings HW Series Primers may be applied over properly prepared steel, galvanize and aluminum as an economical fast drying shop coat primer.

PHYSICAL DATA

Finish ----- Flat
Color (HW 3001) ----- Red
Color (HW 3300)----- Gray
Applied Over ----- Properly prepared steel,
galvanize or aluminum

Components ----- One
Cure ----- Air Dry

Volume Solids \pm 2% ----- 28%

Recommended Dry Film

Thickness ----- 1.5 – 2.0 mils
Number of Coats ----- One
Application Method ----- Conventional or Airless
Spray, or Brush

Thinning Required----- None

Dry Time @ 77°F and 50% RH:

Touch ----- 25 – 35 minutes
Through ----- 1 – 2 hours
Topcoat ----- 2 – 4 hours

*Theoretical Coverage at:

Recommended Thickness----- 300 – 225 sq. ft/gal

Dry Film Temperature Limit

Immersed ----- N/R
Atmospheric -----200° F

Miscellaneous Properties

Shelf Life ----- 1 year

* Coverage's are theoretical and do not make provision for spray losses

