

AMERICAN COATINGS

PU 28 SERIES POLYURETHANE

A high gloss, high performance, polyurethane finish coat with excellent flexibility and gloss retention.

GENERAL FEATURES

- A HIGH QUALITY FINISH FOR MODERATE AND SEVERE ENVIRONMENTS
- USER FRIENDLY APPLICATION PROPERTIES
- EXCELLENT LONG TERM GLOSS RETENTION
- EXCELLENT FLEXIBILITY

DESCRIPTION

American PU 28 Series Polyurethanes are formulated from high performance acrylic resins. They are known for their excellent gloss retention properties and excellent resistance to a variety of solvents, acids and bases. American PU 28 Series finishes readily cure in environments as low as 40° F.

USES

American PU 28 Series Polyurethanes are used for both product finishing and heavy-duty maintenance. PU 28 Series products are high performance products to be used where gloss retention, and/or low temperature cure are needed. The PU 28 Series has a long successful history in tough oilfield and offshore environments

NOTE: If coated equipment is cleaned periodically with acid, consult your American Coatings Representative. It may be necessary to use an acid resistant formulation

PRODUCTS

PU5557 G24 EXTERRAN GRAY
PU5543 G23 UNIVERSAL GRAY
PU5335 GR9 CEDAR GREEN

Custom colors may require 50 gallon. minimum

PHYSICAL DATA

Finish ----- High Gloss
Color ----- Various
Applied Over ----- Properly primed steel,
galvanized, or aluminum
Components ----- Two
Cure ----- Catalytic 4:1

Volume Solids ± 2% ----- 60% average

Recommended Dry Film

Thickness ----- 1.5 – 2.0 mils
Number of Coats ----- One
Application Method ----- Conventional or
Airless preferred

Thinning Required----- 10 – 15% TH 317

Dry Time @ 77°F and 50% RH:

Touch ----- 1 hour
Through ----- 4 - 6 hours
Topcoat - ----- 6 hours

*Theoretical Coverage at:

Recommended Thickness----- 512 – 384 sq. ft/gal

Temperature Limit

Immersed ----- N/R
Atmospheric ----- 180°F

Miscellaneous Properties

Shelf Life ----- 1 year
Pot Life – Mixed @ 77 °F----- 8 hours

SURFACE PREPARATION

American PU 28 Series Polyurethanes should be applied over suitable primers and surfaces should be free of dirt, dust, oil, or grease. The following primers are recommended:

Steel ----- RL, EX, EM, or AK All Purpose Primers
Galvanized ----- WP 9521
Old Coatings ----- AK All Purpose Primers
Aluminum ----- WP 9521
Inorganic Zinc ----- Any EM Series Epoxy

* Coverage's are theoretical and do not make provision for spray losses

APPLICATION INFORMATION

Do not apply below 40°F or humidities above 85 percent.

APPLICATION METHOD

Conventional spray or Airless spray preferred. If it is necessary to apply by roller, consult your American Representative.

MIXING

American PU Series products are two component products with a mixing ratio of 4 to 1. Mix part B catalyst into part A using mechanical agitation.

CLEAN-UP AND THINNING

Clean all equipment immediately with TH 317 urethane thinner. Thin as required with TH 317 thinner.

SPRAY EQUIPMENT

FOR AIRLESS SPRAY

Pump Ratio ----- 30:1
Air Supply (in) ----- 100 psi
Hose Diameter (ID) ----- 1/4"
Hose Length ----- 100'
Tip Size ----- .013 - .019
Atomization Pressure ----- 2,400

FOR CONVENTIONAL SPRAY

Spray Pot Dual Regulation
Air Gauges for Pot Pressure and Atomization Air

Air Supply (in) ----- 100 psi
Material Hose (ID) ----- 1/2"
Material Hose Length ----- 50'
Air Hose (ID) ----- 5/16"
Fluid Pressure (psi) ----- 10 – 25 psi
Atomization Pressure (psi) ----- 50 – 75 psi
Fluid Tip Orifice Size (in) ----- .046 – .070"

SAFETY INFORMATION

WARNING! FLAMMABLE, HARMFUL IF INHALED, CAUSES IRRITATION

Keep away from sparks or flame. Contains polyisocyanate catalyst, acetate, and ketone solvents.

INDIVIDUALS WITH LUNG OR BREATHING PROBLEMS OR PRIOR REACTION TO ISOCYANATES MUST NOT BE EXPOSED TO VAPOR OR SPRAY MIST.

SAFETY INFORMATION CONT

Do not breathe vapor or spray mist. Wear an appropriate, properly fitted respirator approved by NIOSH/MSHA while exposed. An airline respirator (TC 19C NIOSH/MSHA) is recommended. A vapor/particulate respirator (TC 23C NIOSH/MSHA) may be appropriate where airborne monitoring demonstrates vapor levels below ten times the applicable exposure limits. Follow directions for respirator use. Do not get in eyes, on skin, or on clothing. Wash thoroughly after handling. Keep away from heat, sparks, and flame. Use only with adequate ventilation.

FIRST AID: If affected by inhalation of vapor or spray mist, remove to fresh air. If breathing difficulty persists or occurs later, consult a physician and have label information available. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and call a physician; for skin, wash thoroughly with soap and water.

Keep container closed when not in use. In case of spillage, absorb with inert material and dispose of in accordance with applicable regulations.

NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling contents may be harmful or fatal.

The contents of this package must be blended with other components before the product can be used. Any mixture of components will have hazards of both components. Before opening the packages, read all warning labels. Follow all precautions

SHIPPING DATA

Proper Shipping Name ----- Paint Liquid
Hazard Class----- Part A: Flammable Liquid
Part B: Combustible Liquid
Flash Pt. °F SETA ----- 83°F Part A
100°F Part B
UN No.----- 1263

PACKAGING

<u>Shipping Wt.</u>	<u>PART A</u>	<u>PART B</u>
	Ones 10.75 lbs.	Quarts 2 lbs.
	Fives 44.4 lbs.	Gallons 8.5 lbs.

DISCLAIMER

The facts stated and the recommendations and suggestions herein are based upon experiments and supplier information believed to be reliable. No guarantee is made of their accuracy, however, and American Coatings ASSUMES NO LIABILITY FOR PRODUCT FAILURE OTHER THAN TO SUPPLY REPLACEMENT MATERIAL FOR PRODUCTS SHOWN TO BE DEFECTIVE WHEN DELIVERED OR TO REFUND THE PURCHASE PRICE. Except as stated, THERE ARE NO WARRANTIES, EITHER EXPRESSED OR IMPLIED, OF MERCHANTABILITY, FITNESS OR OTHERWISE. AMERICAN COATINGS SHALL NOT BE LIABLE FOR SPECIAL, INCIDENTAL AND CONSEQUENTIAL DAMAGES. No statement contained herein shall be construed as an inducement to infringe existing patents or as an endorsement of specific manufacturers.